

5/29

DART AEROSPACE LTD		Work Order:	23669
Description: Mount Angle		Part Number:	D3208-5
Dwg: D3208 Rev. A1		Qty:	20
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	SA	05.06.27	20
2	GA	Cut blank 1.394" x 5.000" grain along 1.394" Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Identify as D3208-5 Batch: 117948	SA	05.08.10	20
3	GA	Drill hole and fillet corners as per Dwg D3208	SA	05.09.15	20
4	GA	Debur Stack	SA	05.08.10	20
5	GB	Form as per Dwg D3208	SB	05/08/23	20
6	QC5	Inspect work to Step 5	J	05.09.12	20
7	GA	Chemical conversion Coat as per QSI 005 4.1	MM	05.09.19	20
8	QC3	Inspect Chemical conversion Coat	CL	05/11/04	20
9	ST	Identify and Stock	PU	05/11/04	20
10	AC	Cost / part 5.68	SAC	05-11-05	20
11	DC	Close W/O 5.68 Inspect Level 21	SD	05/11/07	20

Rev	Date	Change	Revised By	Approved
A	04.06.09	New issue	KJ/RF	RF

RELEASED

RF 04.06.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05.05.15	2	D3208-7's were made also stock 20	U	05.08.12	20	el	05.09.12
05.06.12	6	Add A step after 5 to polish/buff any die marks from pressbrake. Parts have been buffed. ALSO GA for a lockline, because parts to not get painted afterwards. Permanent change.	JM	05.11.10		JB 05.11.10	05.09.12

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr				

Part No: _____ PAR #: _____ Fault Category: 1 0 0 5 NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

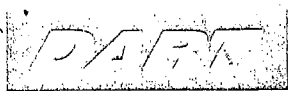
Jun 27, 2005
08:10 am

Work Order No : 0023669
Project Name : D3208-5
Project For : WK529
Work Order Type : Main
Main WO Number :
House Part Number : D3208-5
Description : Mount Angle
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 06-27-05
Est Finish Date : 07-20-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

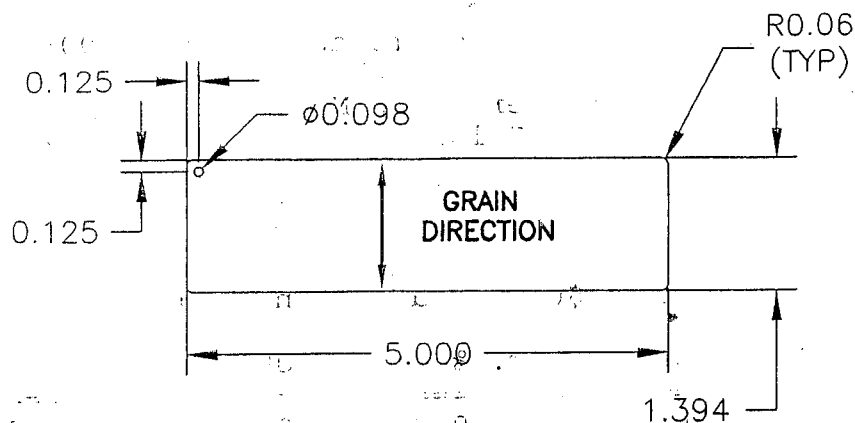
	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



CONTROLLED COPY

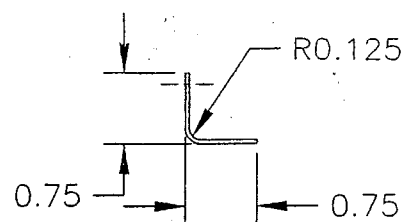
DESIGN TF	DRAWN BY TF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED TF	APPROVED TF	DRAWING NO. D3208	REV. A SHEET 2 OF 3
DATE 04.01.27		TITLE DOUBLER	SCALE 1:2

RELEASED
04.04.05

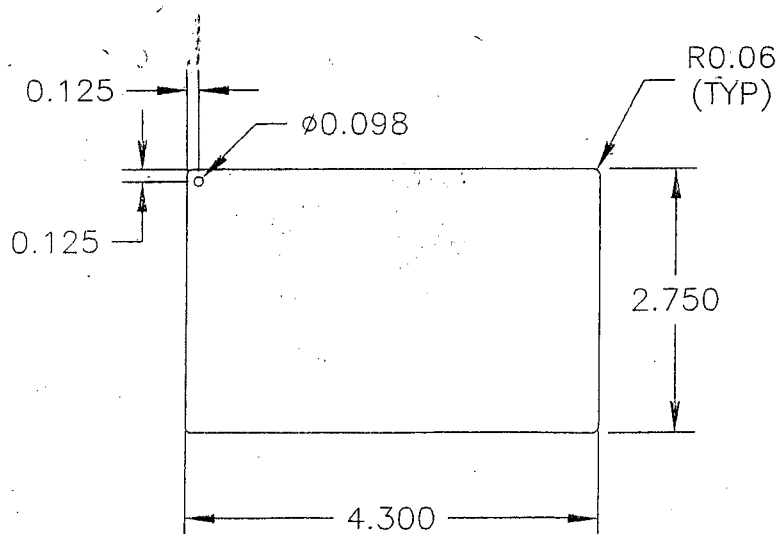


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**D3208-5 MOUNT ANGLE
FLAT PATTERN**

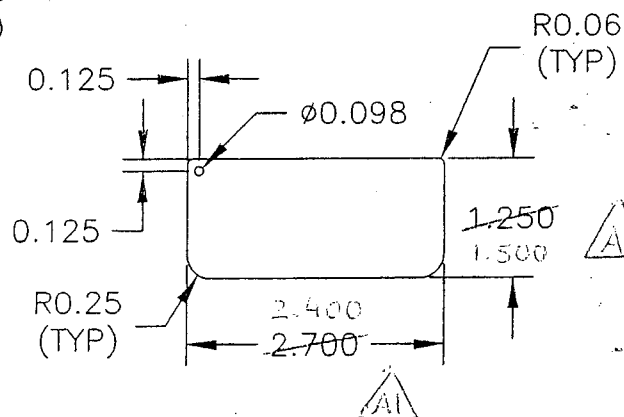


**D3208-5 MOUNT ANGLE
BEND DETAIL**



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D3208-7 FILLER



2

D3208-11 FILLER

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